3d Printing Calculation Formulas:  
  
**1. Material Costs:**  
**2. Print Costs:**  
**3. Electricity Costs:  
4. Labour Costs:  
5. Equipment Costs (Maintenance, Repair and Depreciation)  
6. Post Processing Costs (Painting, Smoothing, etc.)**  
  
**7. Waste Costs**  
**8. Failed Print Cost**  
**9. TAX/VAT/GST**  
**10. Total**