3d Printing Calculation Formulas:  
  
**1. Material Costs:**  
**2. Print Costs:**  
**3. Electricity Costs:  
4. Labour Costs:  
5. Equipment Costs (Maintenance, Repair and Depreciation)  
6. Post Processing Costs (Painting, Smoothing, etc.)  
  
  
7. Overhead Costs (Rent, Insurance, etc.)**  
  
**8. Waste Costs**  
**9. Failed Print Cost**  
**10. TAX/VAT/GST**  
**11. Total**